



WOOD ADHESIVE 62A

Date: 22/04/05

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Product Description :

Wood Adhesive 62A is a PVA based wood adhesive which dries quickly.

Characteristics :

- Easy application
- Fast curing
- Semi-transparent when dry
- Strong adhesion

Applications :

- Glueing of wood
- Glueing of paper

Application Examples :

- Glueing of wood, fiberboard, covering plaque
- Glueing of paper and cardboard
- Glueing and bonding of soft woods

Packaging and Colours :

Colours : White
Packaging : Plastic pots of 250 g, 750 g, 5 l and 25 l

Shelflife :

One year in a cool and dry surrounding at temperatures of 5°C to 25°C.

Technical Data :

Base : PVAc dispersion
Consistency : Liquid
Curing System : Physical drying
Open time :* : 15 minutes (20°C)
Compression Time:* 2-4 hours
Compression Strength : Approx. 1-2 kg/cm
Specific Gravity : 1.24g/ml
Dry Substance Content : 57 %
pH : +-6.5
Viscosity : 9000 - 12000 mPAs

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.



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Adhesive Strength : B1/B2 according to DIN 68602
Quantity to be applied : Approx. 750 g/m²

* Depending on temperature, humidity, substrate etc.

Surfaces :

Substrate : Wood, paper, cardboard, many other porous substrates
State of Surface : Clean, dry, free of dust and grease
Preparation : Sandpapering smooth substrates improves adhesion

Application :

Application Method : Apply adhesive with a brush or an adhesive comb, join parts and compress for 2-4 hours.
Application Temperature: +5°C to +30°C
Clean with : Water
Repair with : Wood Adhesive 62A

Transport Information :

Road : ADR : Free
Maritime : IMDG : Free
Air : ICAO/IATA-DGR : Free
UN Number : Not required

Labelling :

Symbol : None
R-Sentences : None
S-Sentences : None

Safety Measures :

Apply the usual industrial hygiene.

Remarks :

Do not apply with hard such as certain types of Oak and tropical hardwoods such as mahogany, teak and others.

Parquets can be sanded and varnished 24 hours after glueing.

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Technical Data Sheet

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